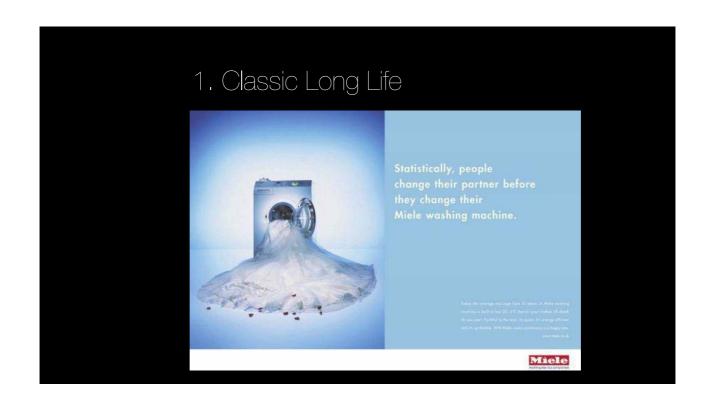
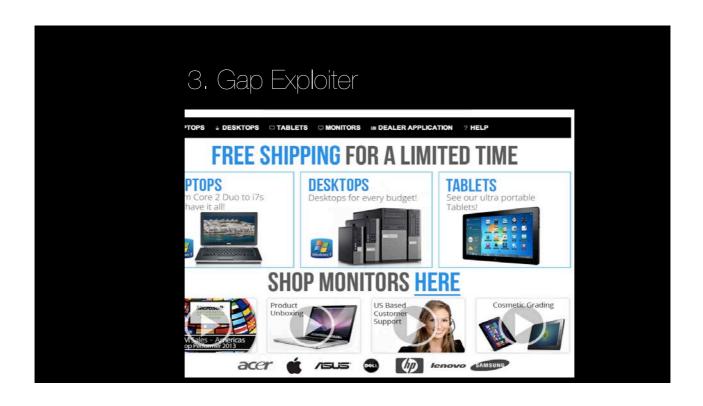


Business Model Archetypes

- 1. Classic Long Life
- 2. Hybrid
- 3. Gap Exploiter
- 4. Access
- 5. Performance





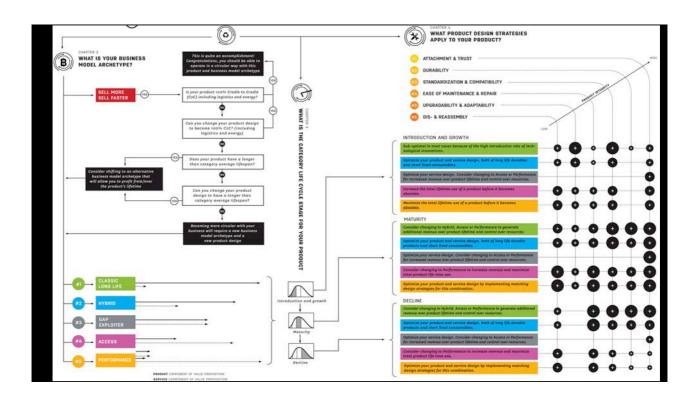


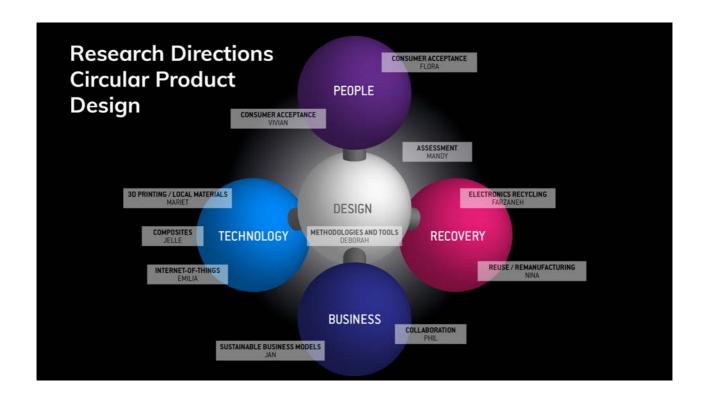


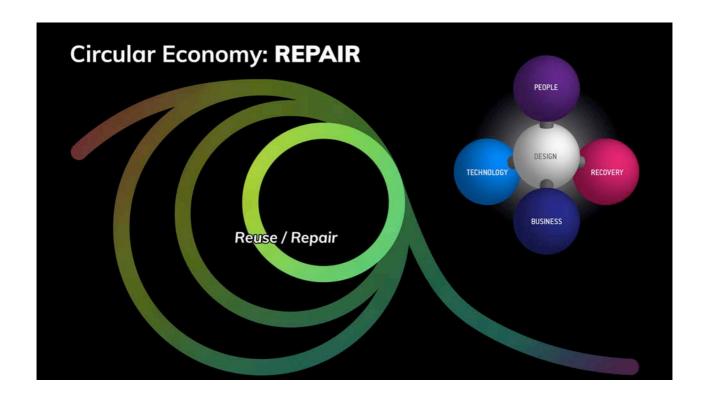


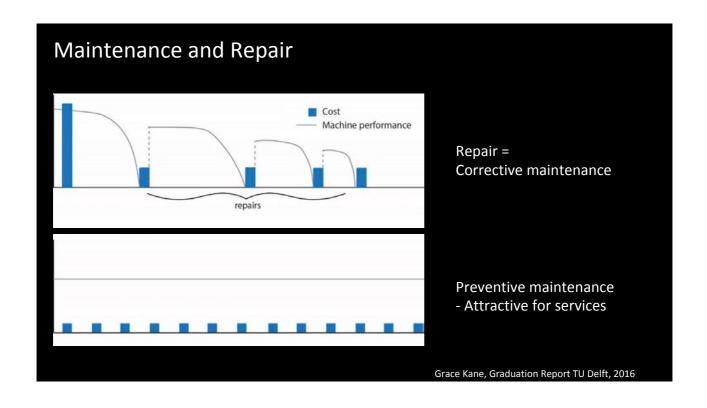
Main revenue stream for each BMA

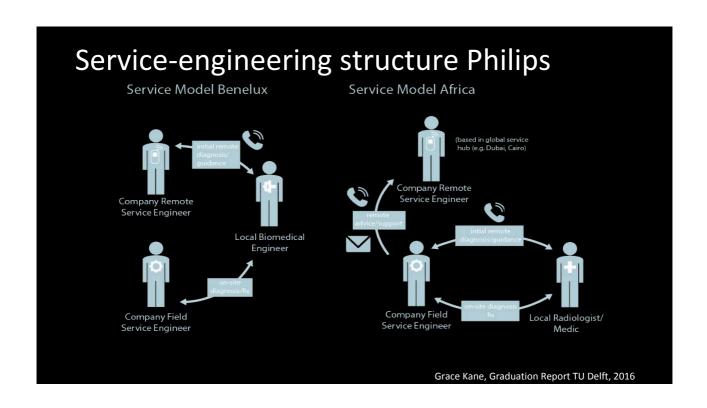
- 1. Classic Long Life: one time sale of long life product
- 2. Hybrid: repeat sales of dedicated consumables
- 3. Gap Exploiter: payment for product or service
- 4. Access: payment for access to specific product over time
- 5. Performance: payment for result











Failure Prediction/Diagnostics

- Clear error handling instructions/manual
- Enable accurate information exchange for remote support

Standardization

- Use standard, universally applicable components
- Use standard interfaces to enable quick subsystem connection.

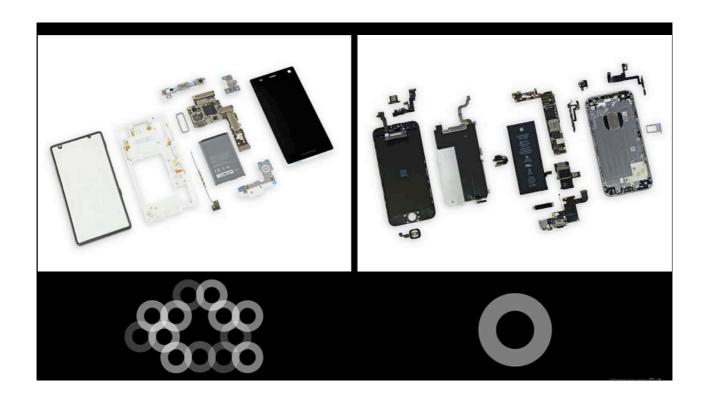
Ergonomics

- Provide sufficient space around maintenance points for ergonomically safe repair
- Make regularly-replaced components easy to access and handle

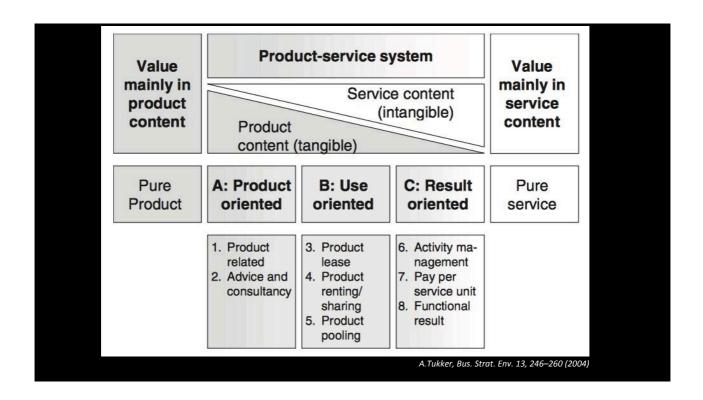
Process

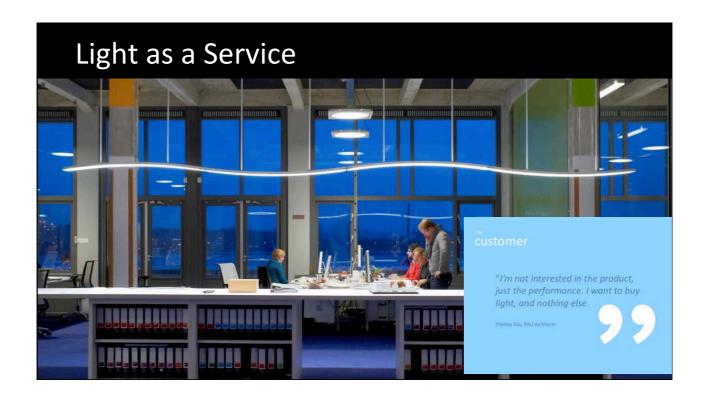
- Use fasteners that facilitate quick removal and replacement with minimum tools
- Design cues guide user to repair the machine in the 'right' way

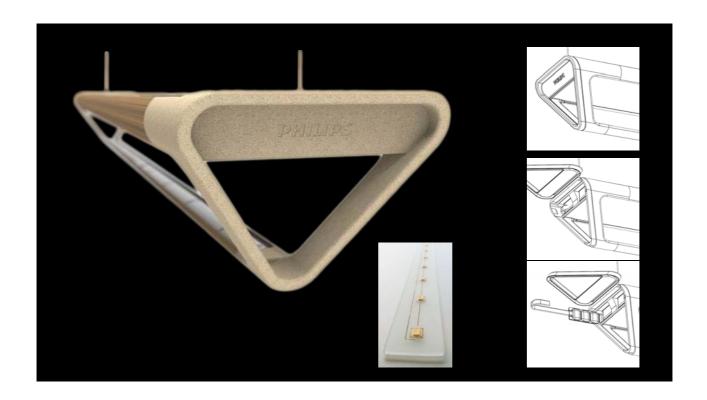






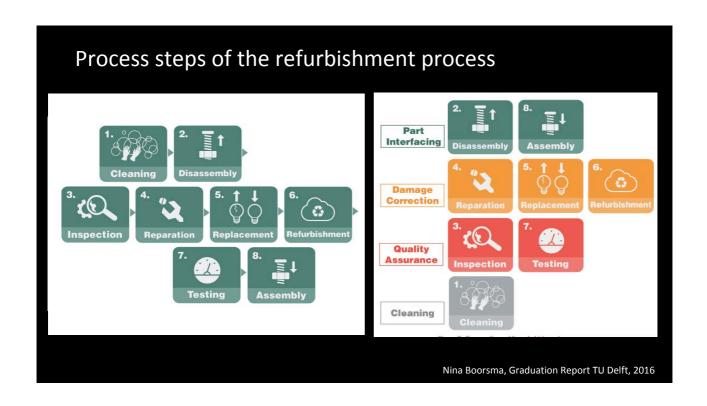


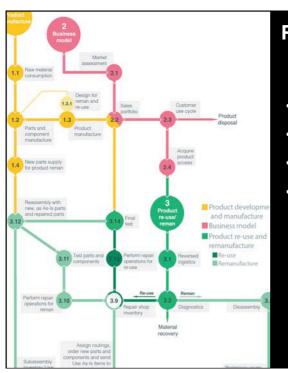












Re-use/ remanufacture process map

- Long-term vision: foresight, planning
- Responsibility taken by manufacturer
- Recovery strategy integrated in business model
- Recovery taken into account early in design

